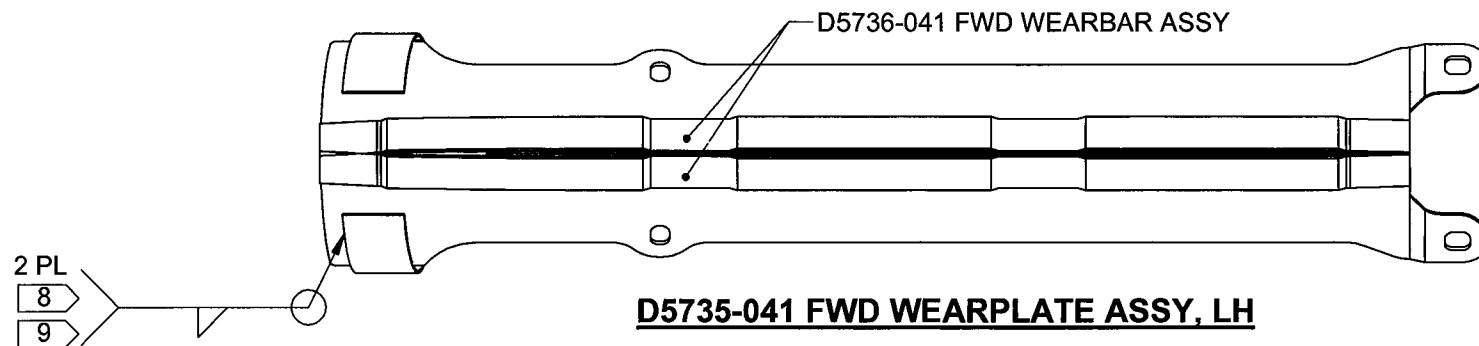
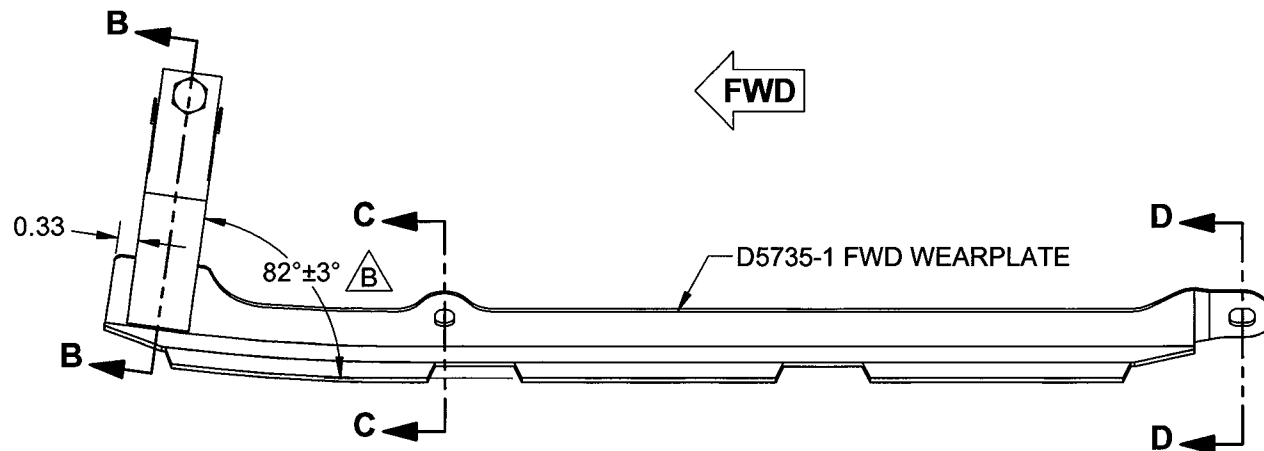
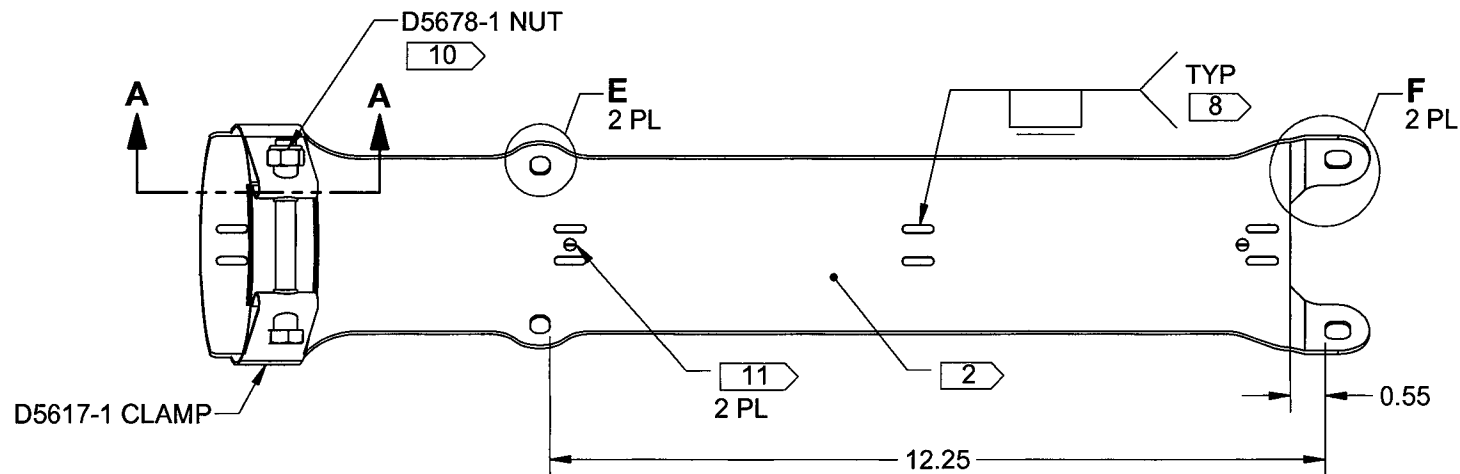


QTY -041	P/N	DESCRIPTION
X	D5735-041	FWD WEARPLATE ASSY, LH
1	D5735-1	FWD WEARPLATE
2	D5736-041	FWD WEARBAR ASSY
1	D5617-1	CLAMP
1	D5678-1	NUT



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9 MASK D5617-1 CLAMPS PRIOR TO FINISH.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5735-041" AND S/N PER DART QSI 044 6.1
- 7) WEIGHT: 3.37 lbs
- 8) WELD PER DART QSI 004
- 9) ENSURE WELDED CLAMP FITS AROUND A 3.62 DIAMETER WITH 0.425-0.550 THREADS EXPOSED WHEN SNUG
- 10) INSTALL HAND TIGHT ONLY
- 11) TRANSFER DRILL ϕ 0.188 DRAIN HOLES FROM WEARPLATE THRU WEARBAR, OPEN HOLES TO ϕ 0.188 AFTER FINISH IF REQUIRED

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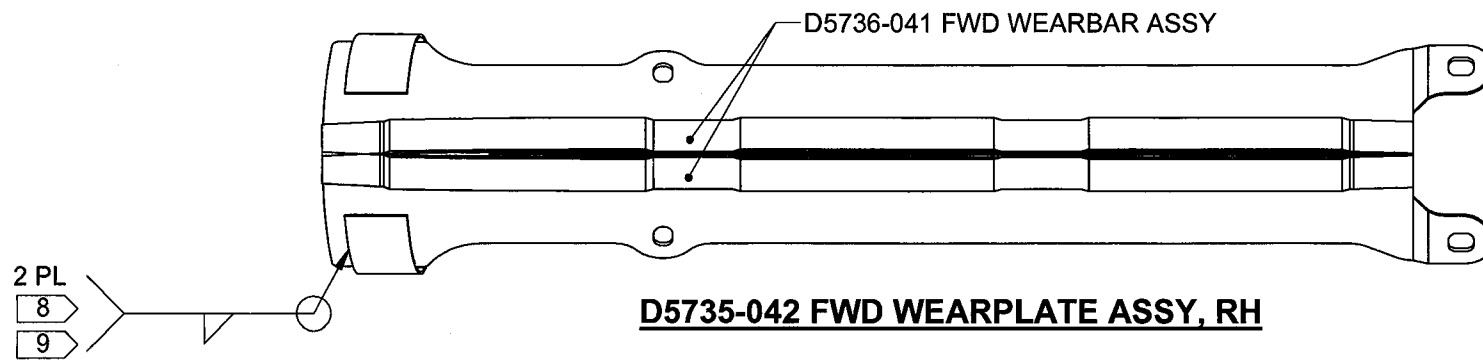
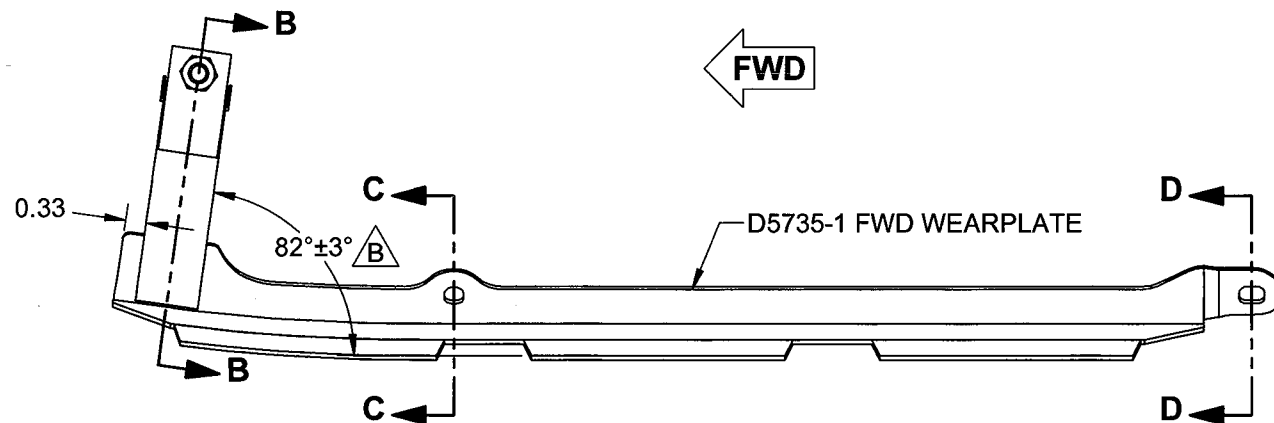
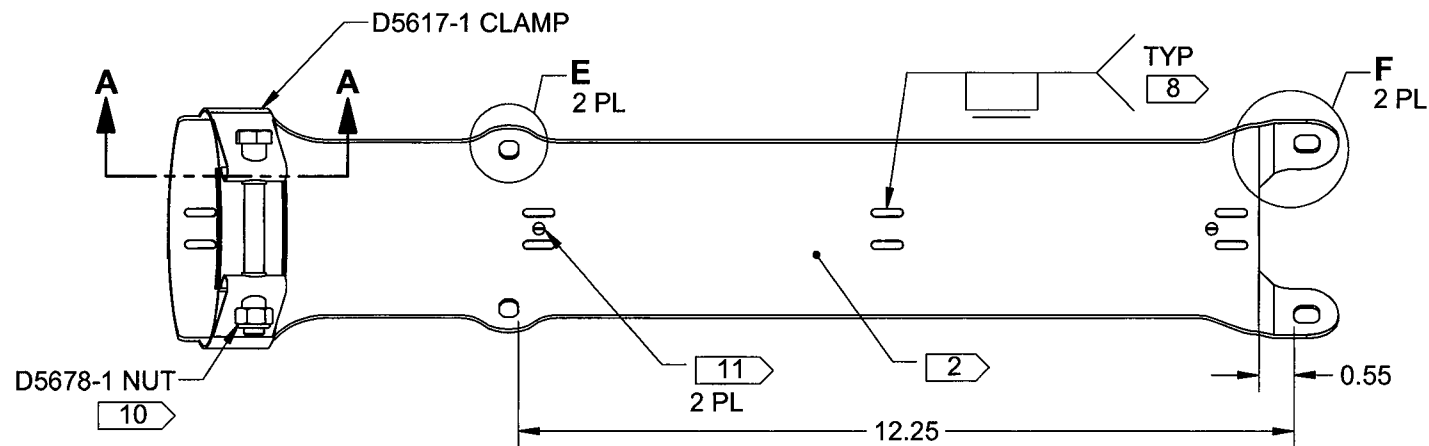
2020 FEB 18 WD
ECN 2020-512

APPROVED

B	UPDATE PER CONFORMITY INSPECTION	SAD	19.12.19
A	NEW ISSUE	ZF	19.08.20
REV.	DESCRIPTION		BY DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	NO	DRAWING NO.	REV. B
MFG. APPR.	SAD	D5735	SHEET 1 OF 13
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	TRAINING WEARPLATES	NTS
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UNDER REVIEW
ECR: HB ECR 105

QTY -042	P/N	DESCRIPTION
X	D5735-042	FWD WEARPLATE ASSY, RH
1	D5735-1	FWD WEARPLATE
2	D5736-041	FWD WEARBAR ASSY
1	D5617-1	CLAMP
1	D5678-1	NUT



D5735-042 FWD WEARPLATE ASSY, RH

UNDER REVIEW
ECR: HB ECR 105

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9 MASK D5617-1 CLAMPS PRIOR TO FINISH.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5735-042" AND S/N PER DART QSI 044 6.1
 - 7) WEIGHT: 3.37 lbs
 - 8) WELD PER DART QSI 004
 - 9) ENSURE WELDED CLAMP FITS AROUND A 3.62 DIAMETER WITH 0.425-0.550 THREADS EXPOSED WHEN SNUG
 - 10) INSTALL HAND TIGHT ONLY
 - 11) TRANSFER DRILL $\varnothing 0.188$ DRAIN HOLES FROM WEARPLATE THRU WEARBAR, OPEN HOLES TO $\varnothing 0.188$ AFTER FINISH IF REQUIRED

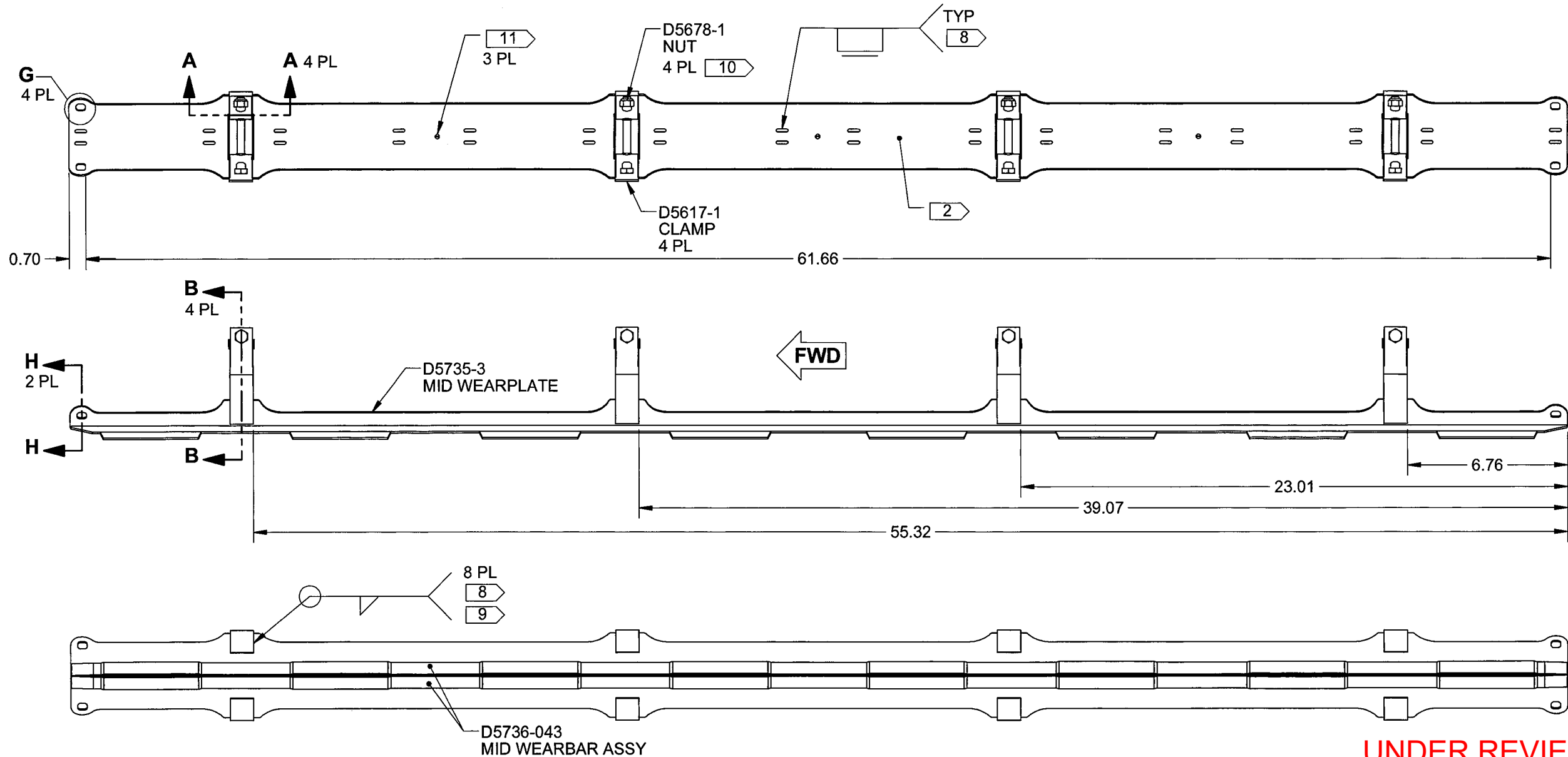
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2020 FEB 18

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DRAWN	SAD		
CHECKED	NO	DRAWING NO.	REV. B
MFG. APPR.	SAD	D5735	SHEET 2 OF 13
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QTY -043	P/N	DESCRIPTION
X	D5735-043	MID WEARPLATE ASSY
1	D5735-3	MID WEARPLATE
2	D5736-043	MID WEARBAR ASSY
4	D5617-1	CLAMP
4	D5678-1	NUT



D5735-043 MID WEARPLATE ASSY

UNDER REVIEW
ECR: HB ECR 105

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
MASK D5617-1 CLAMPS PRIOR TO FINISH.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5735-043" AND S/N PER DART QSI 044 6.1
 - 7) WEIGHT: 11.54 lbs
 - 8) WELD PER DART QSI 004
 - 9) ENSURE WELDED CLAMP FITS AROUND A 3.62 DIAMETER WITH 0.425-0.550 THREADS EXPOSED WHEN SNUG
 - 10) INSTALL HAND TIGHT ONLY
 - 11) TRANSFER DRILL $\phi 0.188$ DRAIN HOLES FROM WEARPLATE THRU WEARBAR, OPEN HOLES TO $\phi 0.188$ AFTER FINISH IF REQUIRED

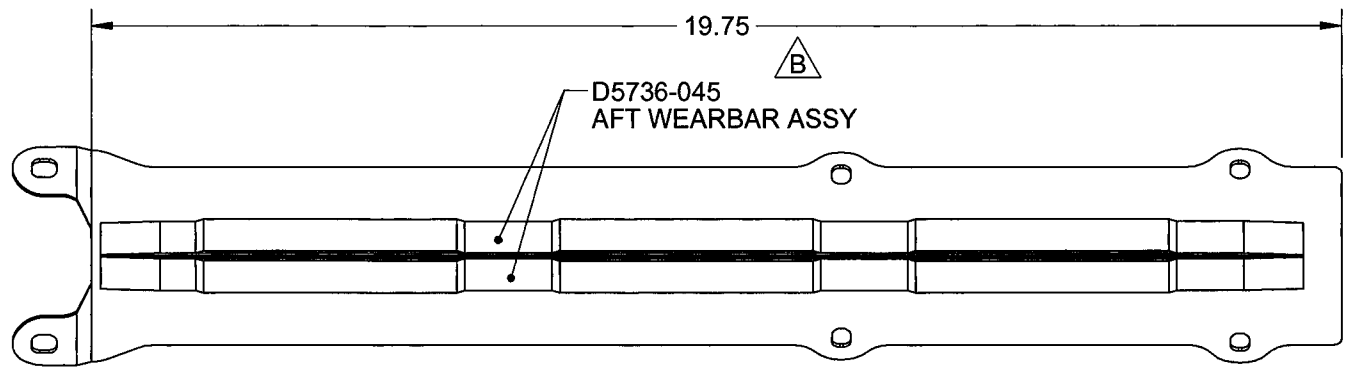
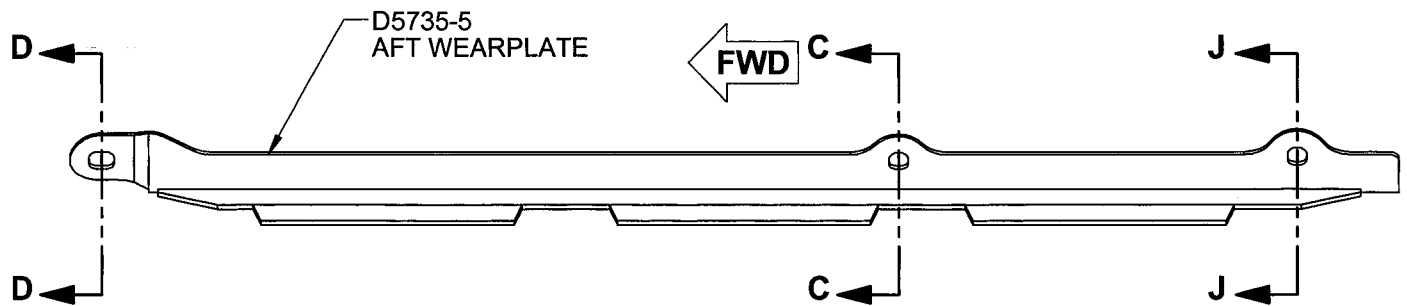
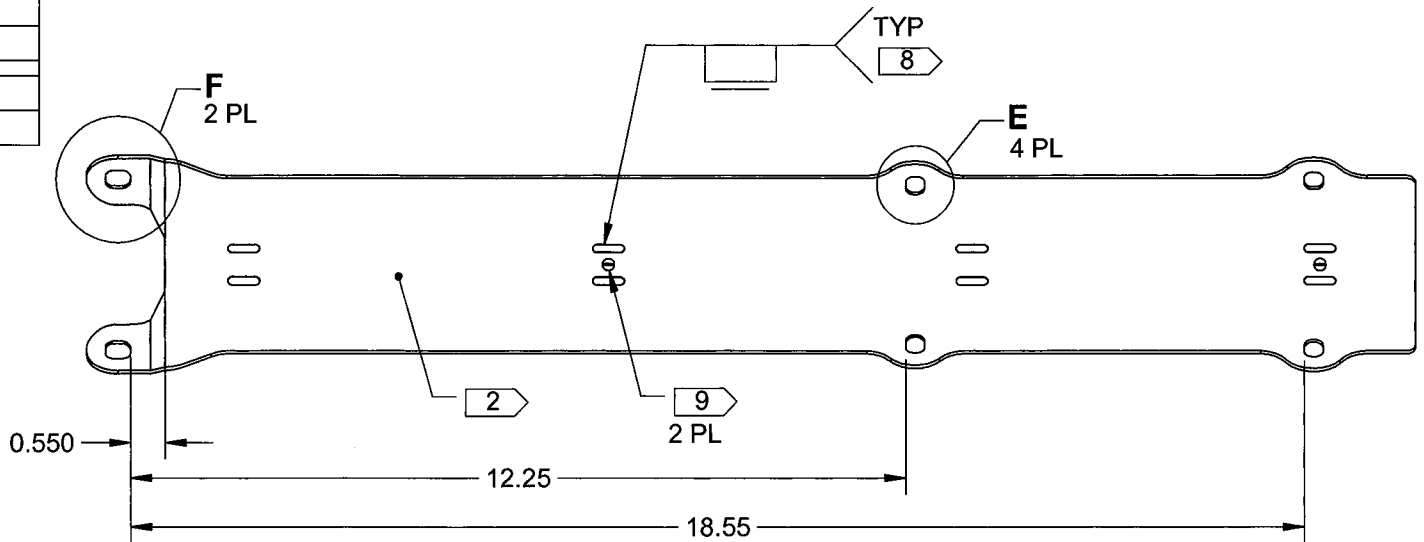
RELEASED

2020 FEB 18 *Ne*

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DESIGN	ZF	DART AEROSPACE USA, INC.	
DRAWN	SAD	HILLSBORO, OR	
CHECKED	NO	DRAWING NO.	REV. B
MFG. APPR.	SAD	D5735	SHEET 3 OF 13
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	TRAINING WEARPLATES	NTS
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QTY -045	P/N	DESCRIPTION
X	D5735-045	AFT WEARPLATE ASSY
1	D5735-5	AFT WEARPLATE
2	D5736-045	AFT WEARBAR ASSY



D5735-045 AFT WEARPLATE ASSY

UNDER REVIEW
ECR: HB ECR 105

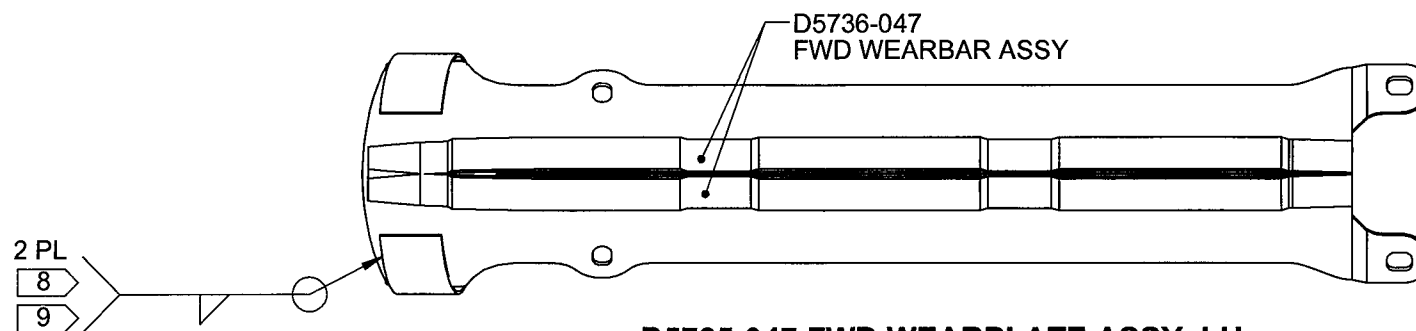
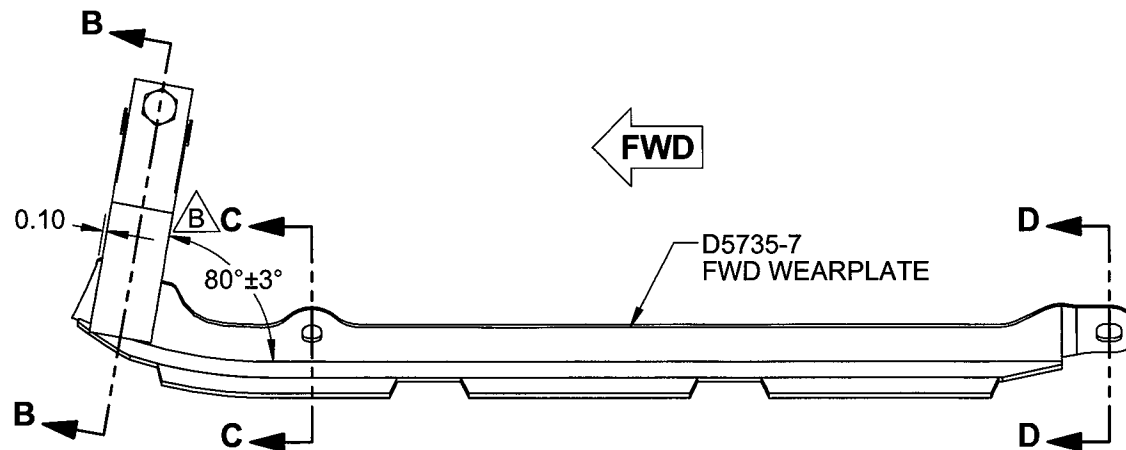
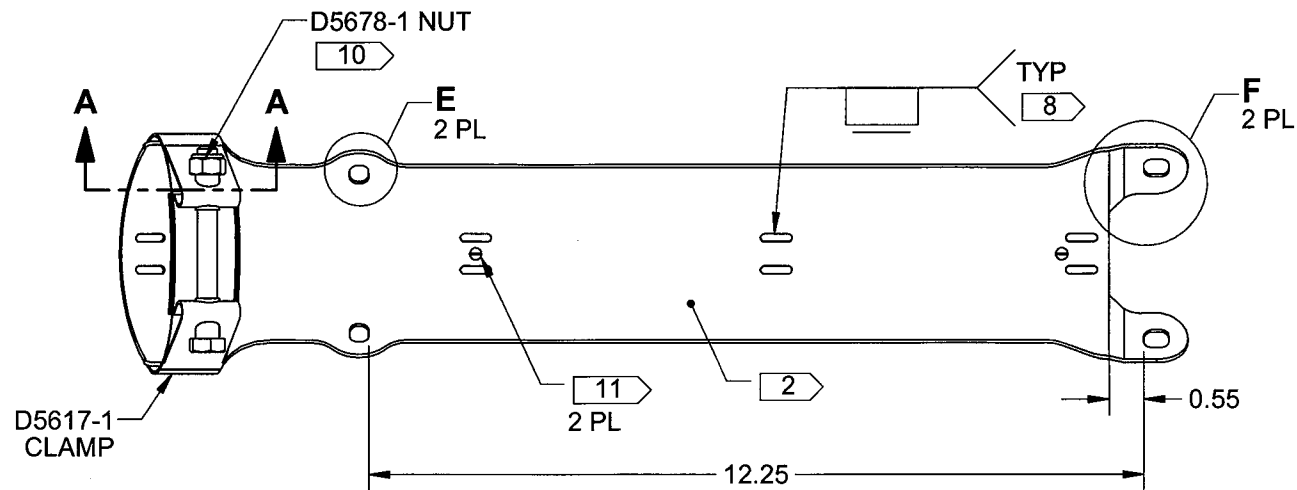
- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5735-045" AND S/N PER DART QSI 044 6.1
 - 7) WEIGHT: 3.32 lbs
 - 8) WELD PER DART QSI 004
 - 9) TRANSFER DRILL $\varnothing 0.188$ DRAIN HOLES FROM WEARPLATE THRU WEARBAR, OPEN HOLES TO $\varnothing 0.188$ AFTER FINISH IF REQUIRED

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2020 FEB 18 *ND*

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DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
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MFG. APPR.	SAD	SHEET 4 OF 13	
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QTY -047	P/N	DESCRIPTION
X	D5735-047	FWD WEARPLATE ASSY, LH
1	D5735-7	FWD WEARPLATE
2	D5736-047	FWD WEARBAR ASSY
1	D5617-1	CLAMP
1	D5678-1	NUT



D5735-047 FWD WEARPLATE ASSY, LH

UNDER REVIEW
ECR: HB ECR 105

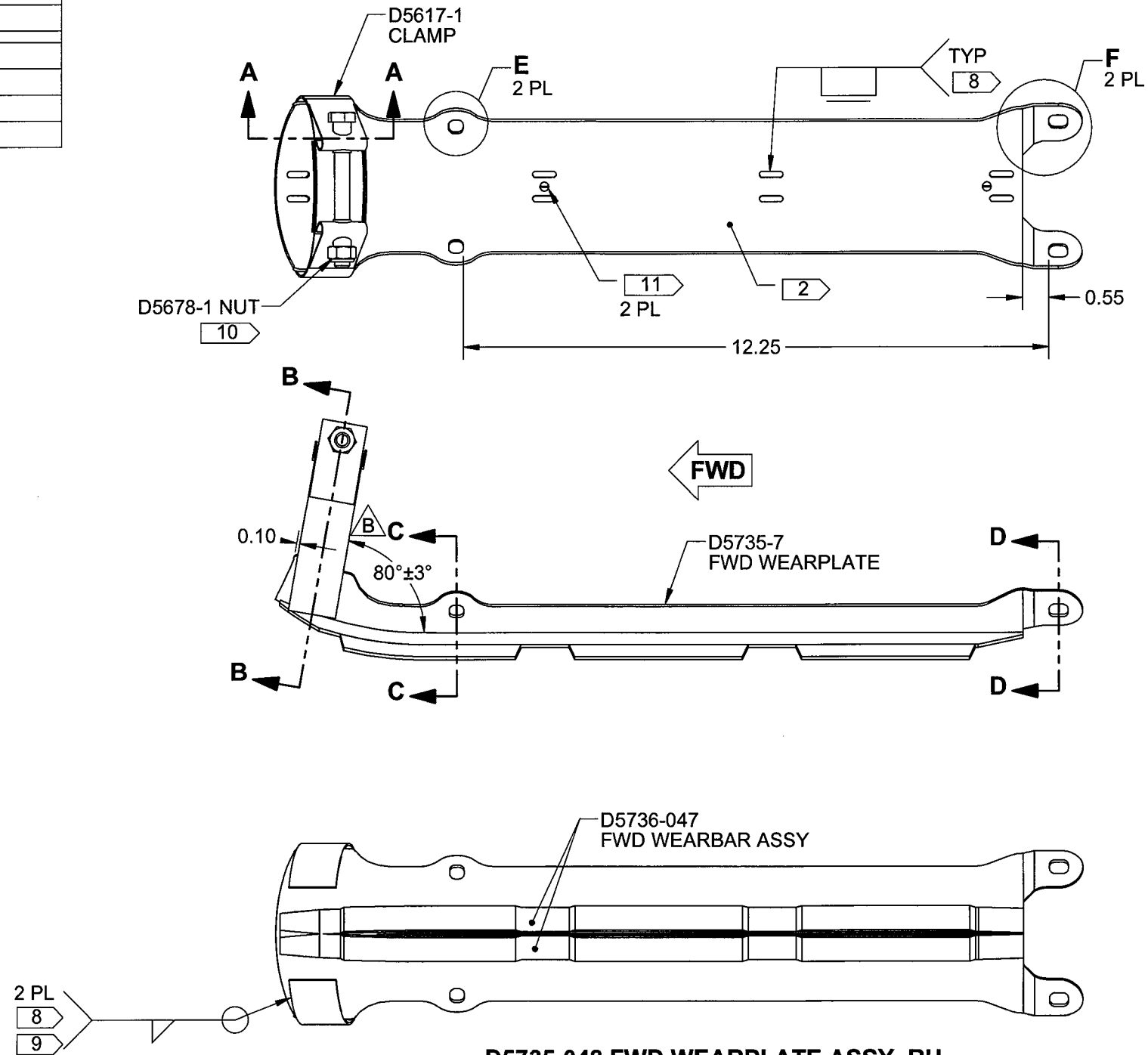
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9 MASK D5617-1 CLAMPS PRIOR TO FINISH.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5735-047" AND S/N PER DART QSI 044 6.1
 - 7) WEIGHT: 3.18 lbs
 - 8) WELD PER DART QSI 004
 - 9) ENSURE WELDED CLAMP FITS AROUND A 3.62 DIAMETER WITH 0.425-0.550 THREADS EXPOSED WHEN SNUG
 - 10) INSTALL HAND TIGHT ONLY
 - 11) TRANSFER DRILL ϕ 0.188 DRAIN HOLES FROM WEARPLATE THRU WEARBAR, OPEN HOLES TO ϕ 0.188 AFTER FINISH IF REQUIRED

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2020 FEB 18 WD

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QTY -048	P/N	DESCRIPTION
X	D5735-048	FWD WEARPLATE ASSY, RH
1	D5735-7	FWD WEARPLATE
2	D5736-047	FWD WEARBAR ASSY
1	D5617-1	CLAMP
1	D5678-1	NUT



D5735-048 FWD WEARPLATE ASSY, RH

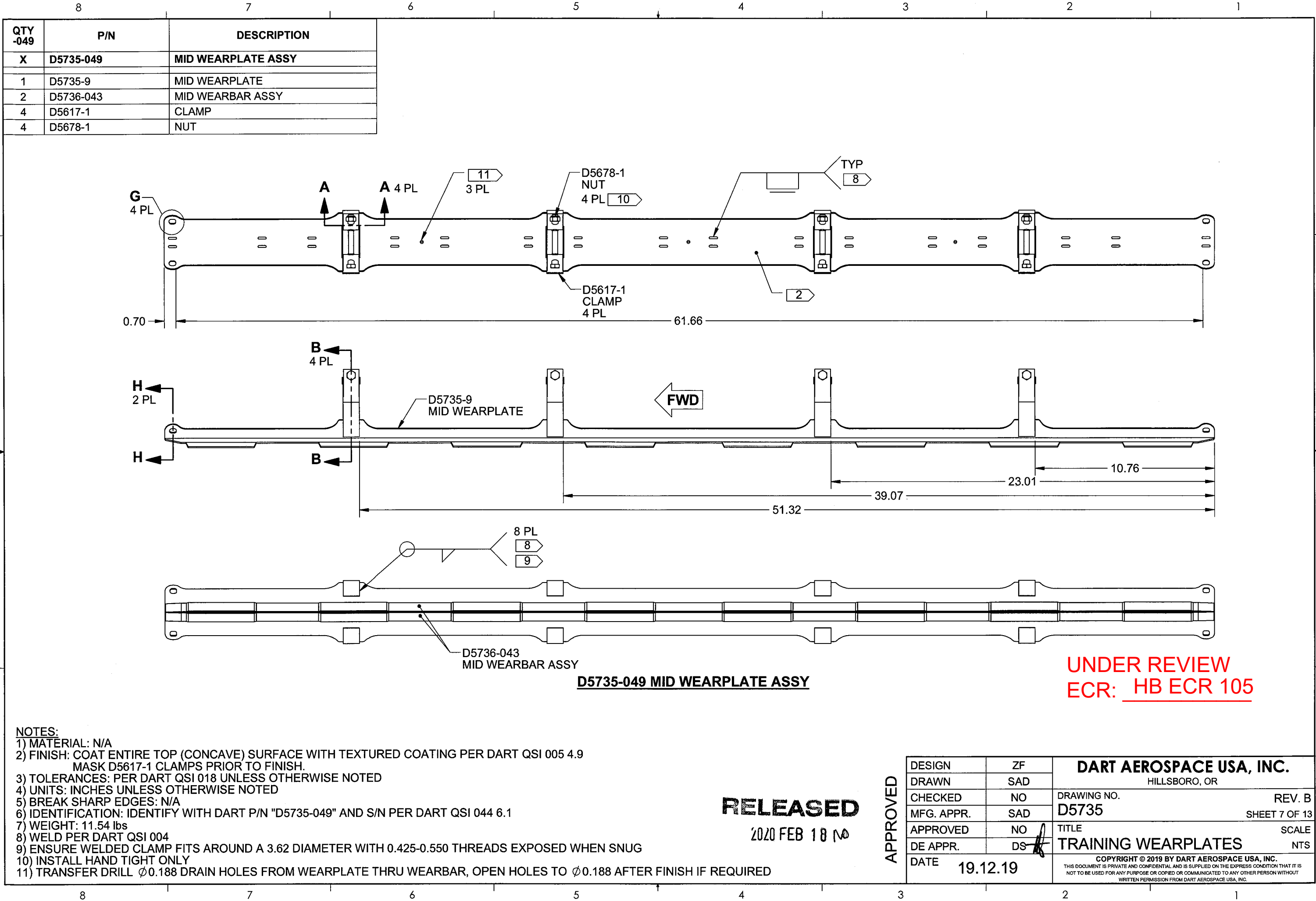
UNDER REVIEW
ECR: HB ECR 105

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
MASK D5617-1 CLAMPS PRIOR TO FINISH.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5735-048" AND S/N PER DART QSI 044 6.1
 - 7) WEIGHT: 3.18 lbs
 - 8) WELD PER DART QSI 004
 - 9) ENSURE WELDED CLAMP FITS AROUND A 3.62 DIAMETER WITH 0.425-0.550 THREADS EXPOSED WHEN SNUG
 - 10) INSTALL HAND TIGHT ONLY
 - 11) TRANSFER DRILL $\phi 0.188$ DRAIN HOLES FROM WEARPLATE THRU WEARBAR, OPEN HOLES TO $\phi 0.188$ AFTER FINISH IF REQUIRED

RELEASED
2020 FEB 18 NO

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DRAWN	SAD		
CHECKED	NO	DRAWING NO.	REV. B
MFG. APPR.	SAD	D5735	SHEET 6 OF 13
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DE APPR.	DS	TRAINING WEARPLATES	NTS
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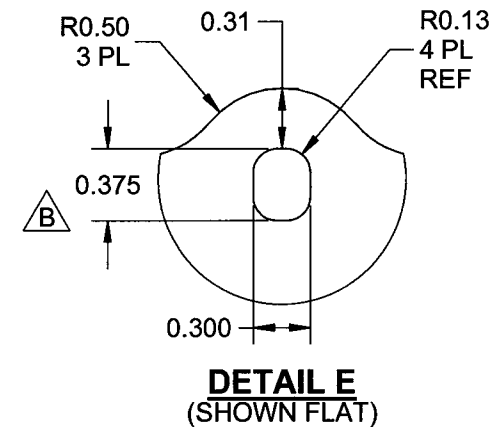
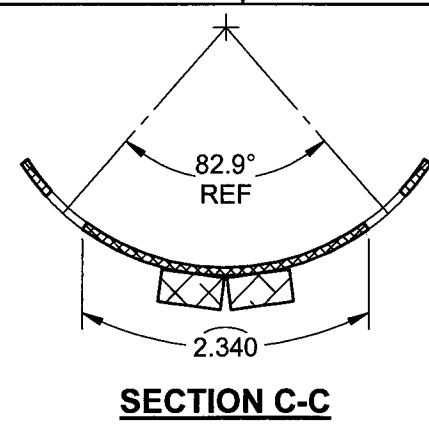
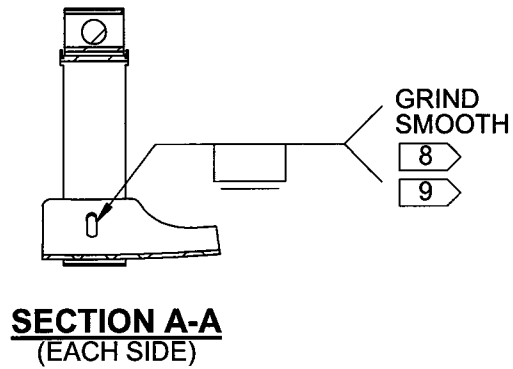
QTY -049	P/N	DESCRIPTION
X	D5735-049	MID WEARPLATE ASSY
1	D5735-9	MID WEARPLATE
2	D5736-043	MID WEARBAR ASSY
4	D5617-1	CLAMP
4	D5678-1	NUT

NOTES:
1) MATERIAL: N/A
2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
MASK D5617-1 CLAMPS PRIOR TO FINISH.
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5735-049" AND S/N PER DART QSI 044 6.1
7) WEIGHT: 11.54 lbs
8) WELD PER DART QSI 004
9) ENSURE WELDED CLAMP FITS AROUND A 3.62 DIAMETER WITH 0.425-0.550 THREADS EXPOSED WHEN SNUG
10) INSTALL HAND TIGHT ONLY
11) TRANSFER DRILL ϕ 0.188 DRAIN HOLES FROM WEARPLATE THRU WEARBAR, OPEN HOLES TO ϕ 0.188 AFTER FINISH IF REQUIRED

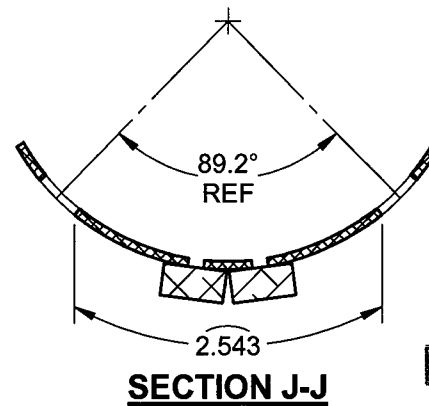
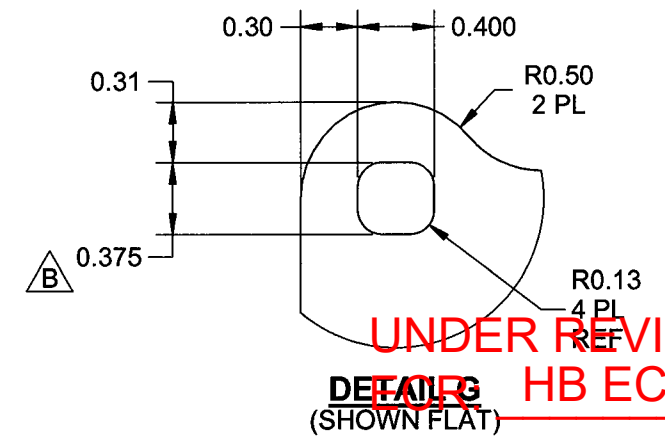
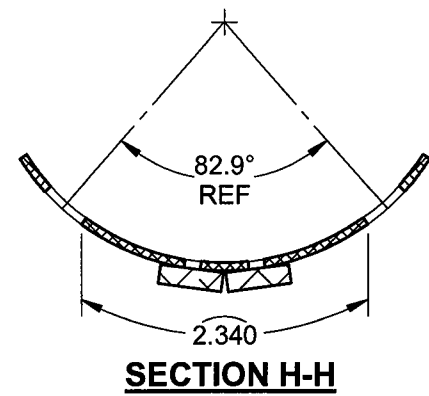
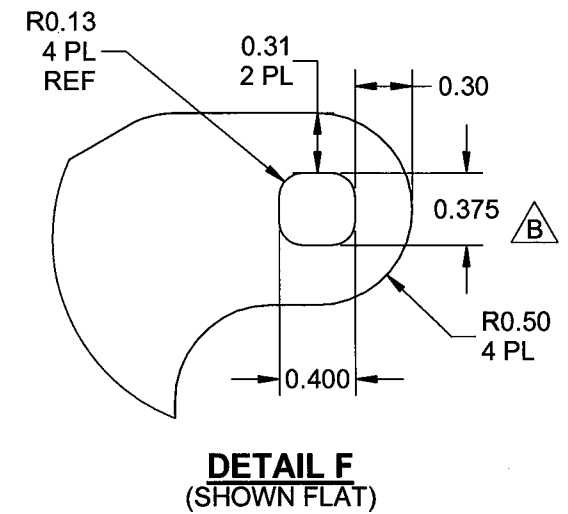
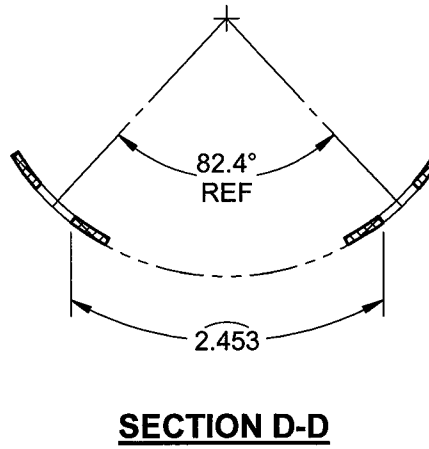
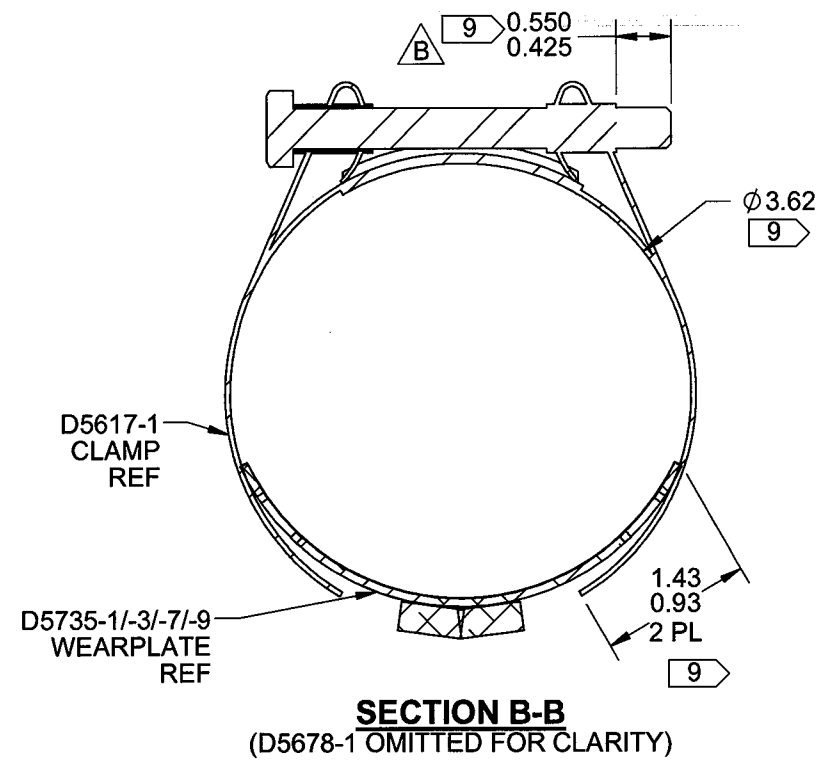
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2020 FEB 18

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DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	NO	DRAWING NO. D5735	REV. B
MFG. APPR.	SAD	SHEET 7 OF 13	
APPROVED	NO	TITLE	SCALE
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INBD

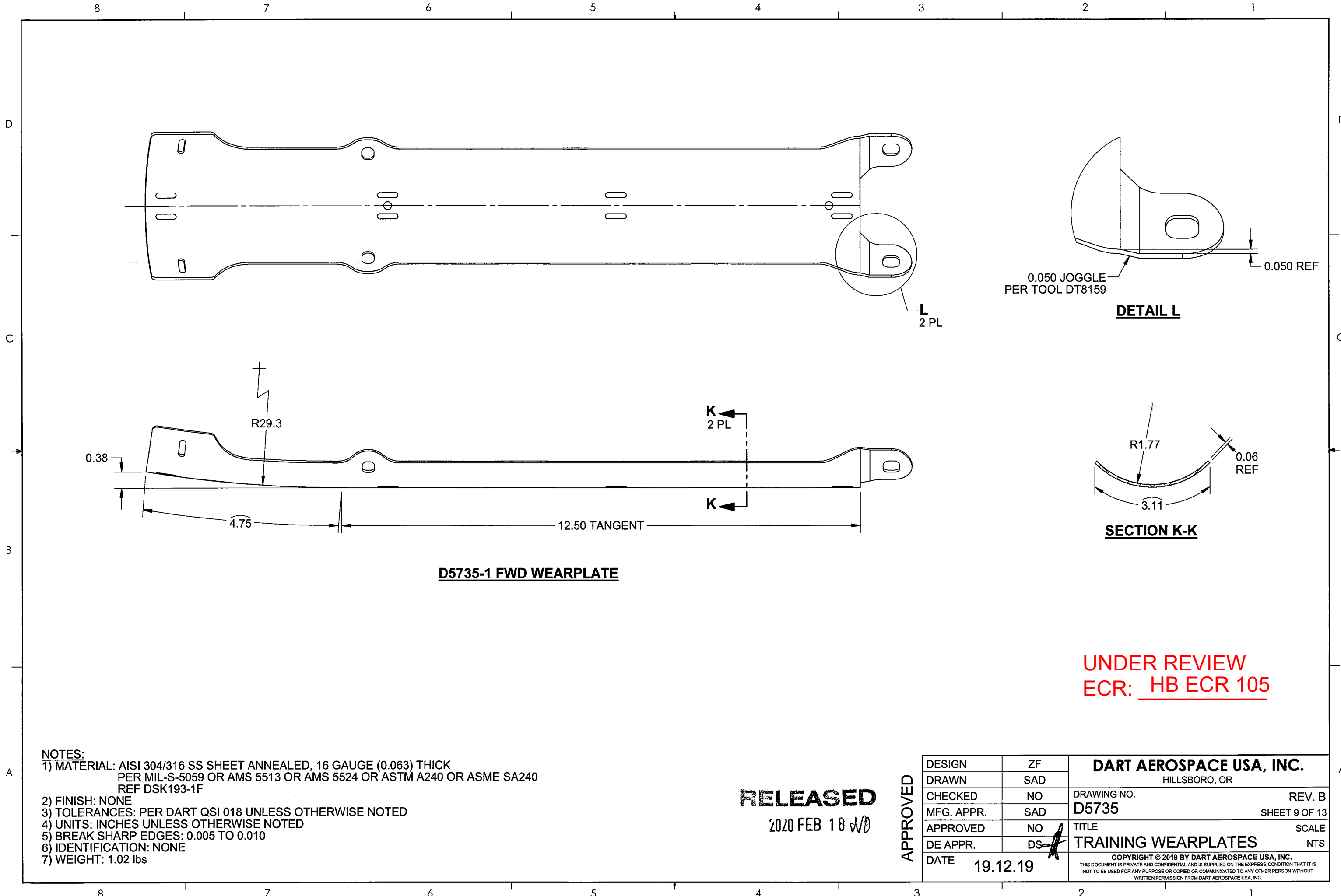


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2020 FEB 18 106

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC.	
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CHECKED	NO	DRAWING NO. D5735	REV. B
MFG. APPR.	SAD	SHEET 8 OF 13	
APPROVED	NO	TITLE	SCALE
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UNDER REVIEW
HB ECR 105



D5735-1 FWD WEARPLATE

DETAIL L

SECTION K-K

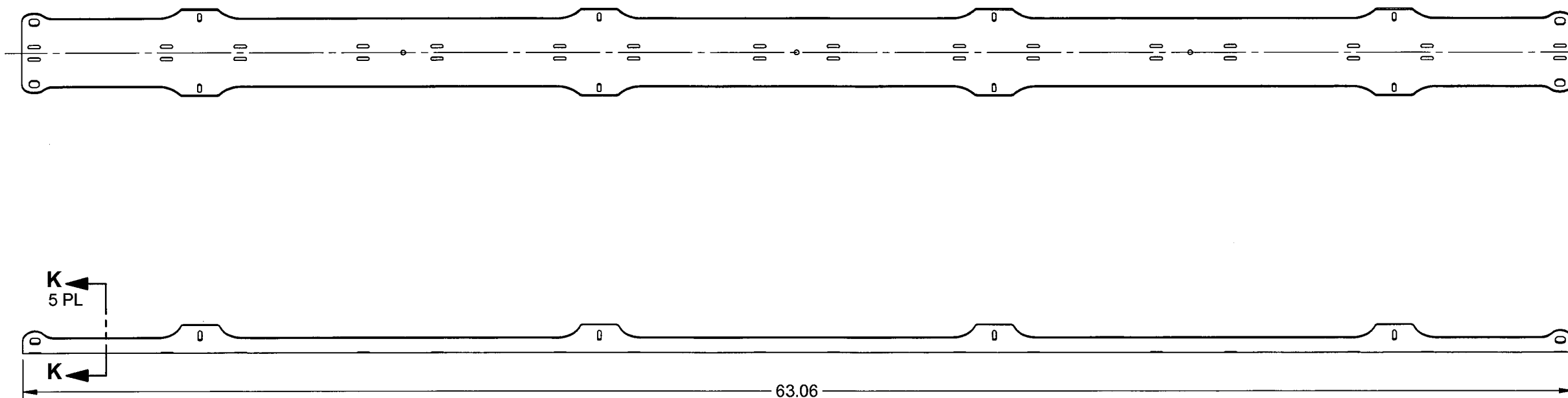
UNDER REVIEW
ECR: HB ECR 105

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 16 GAUGE (0.063) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DSK193-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.02 lbs

RELEASED
2020 FEB 18 *W/D*

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	NO	DRAWING NO.	REV. B
MFG. APPR.	SAD	D5735	SHEET 9 OF 13
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	TRAINING WEARPLATES	NTS
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D5735-3 MID WEARPLATE

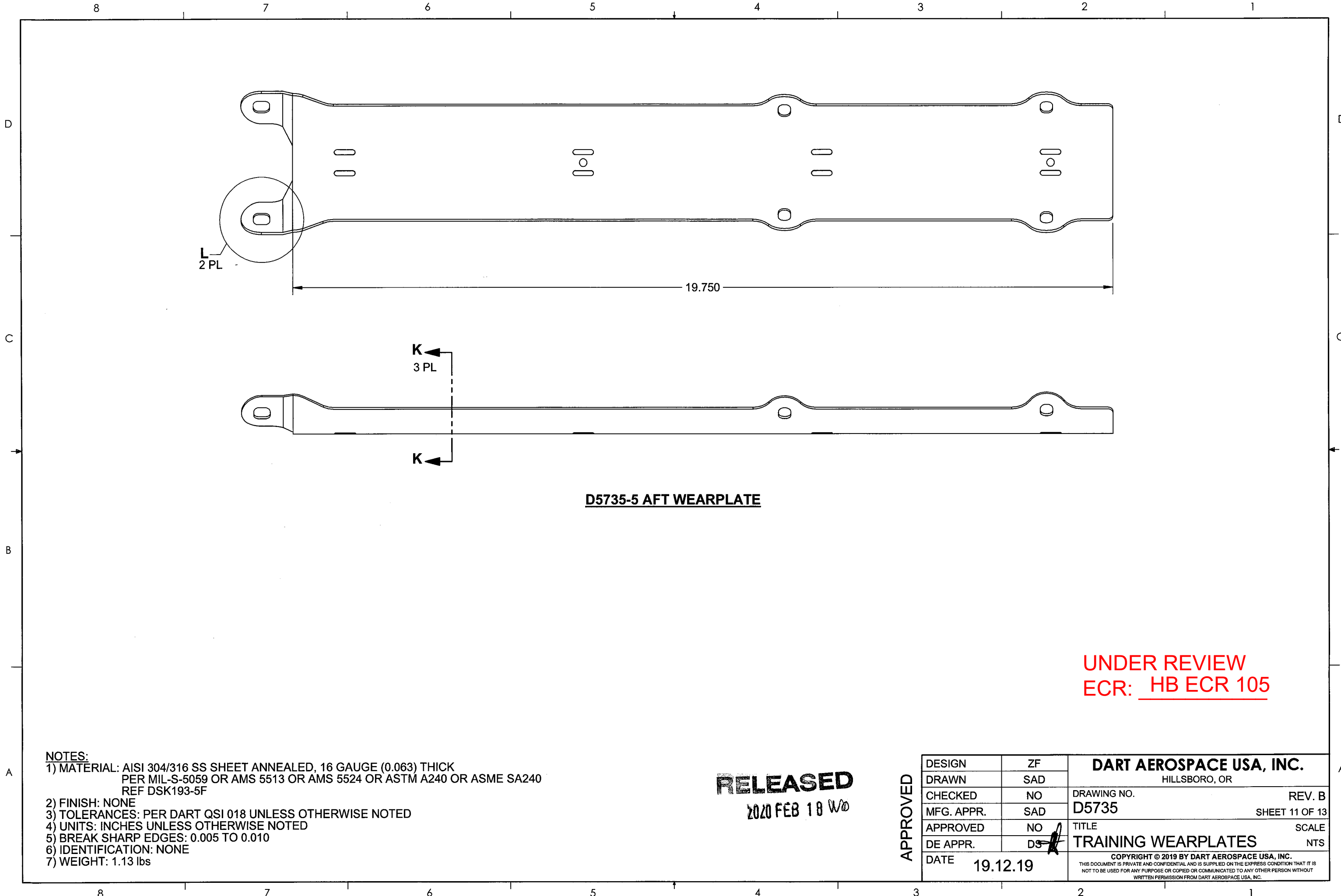
UNDER REVIEW
ECR: HB ECR 105

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 16 GAUGE (0.063) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DSK193-3F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.59 lbs

RELEASED
2020 FEB 18 *WV*

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC.	
DRAWN	SAD	HILLSBORO, OR	
CHECKED	NO	DRAWING NO. D5735	REV. B
MFG. APPR.	SAD	SHEET 10 OF 13	
APPROVED	NO	TITLE	SCALE
DE APPR.	DS <i>[Signature]</i>	TRAINING WEARPLATES	NTS
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D5735-5 AFT WEARPLATE

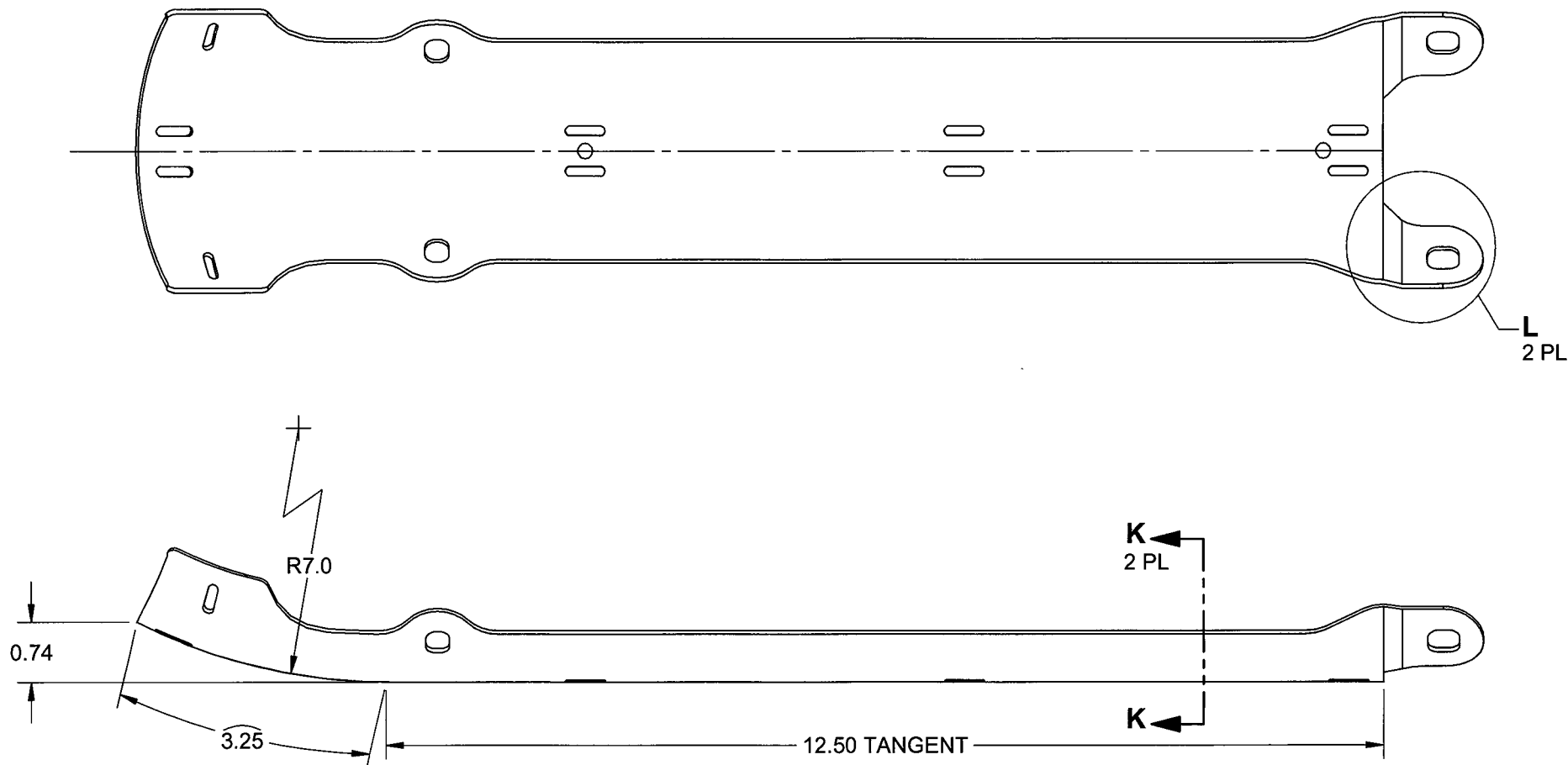
UNDER REVIEW
ECR: HB ECR 105

- NOTES:**
1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 16 GAUGE (0.063) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DSK193-5F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 1.13 lbs

RELEASED
2020 FEB 18 Wd

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	NO	DRAWING NO.	REV. B
MFG. APPR.	SAD	D5735	SHEET 11 OF 13
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	TRAINING WEARPLATES	NTS
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D5735-7 FWD WEARPLATE

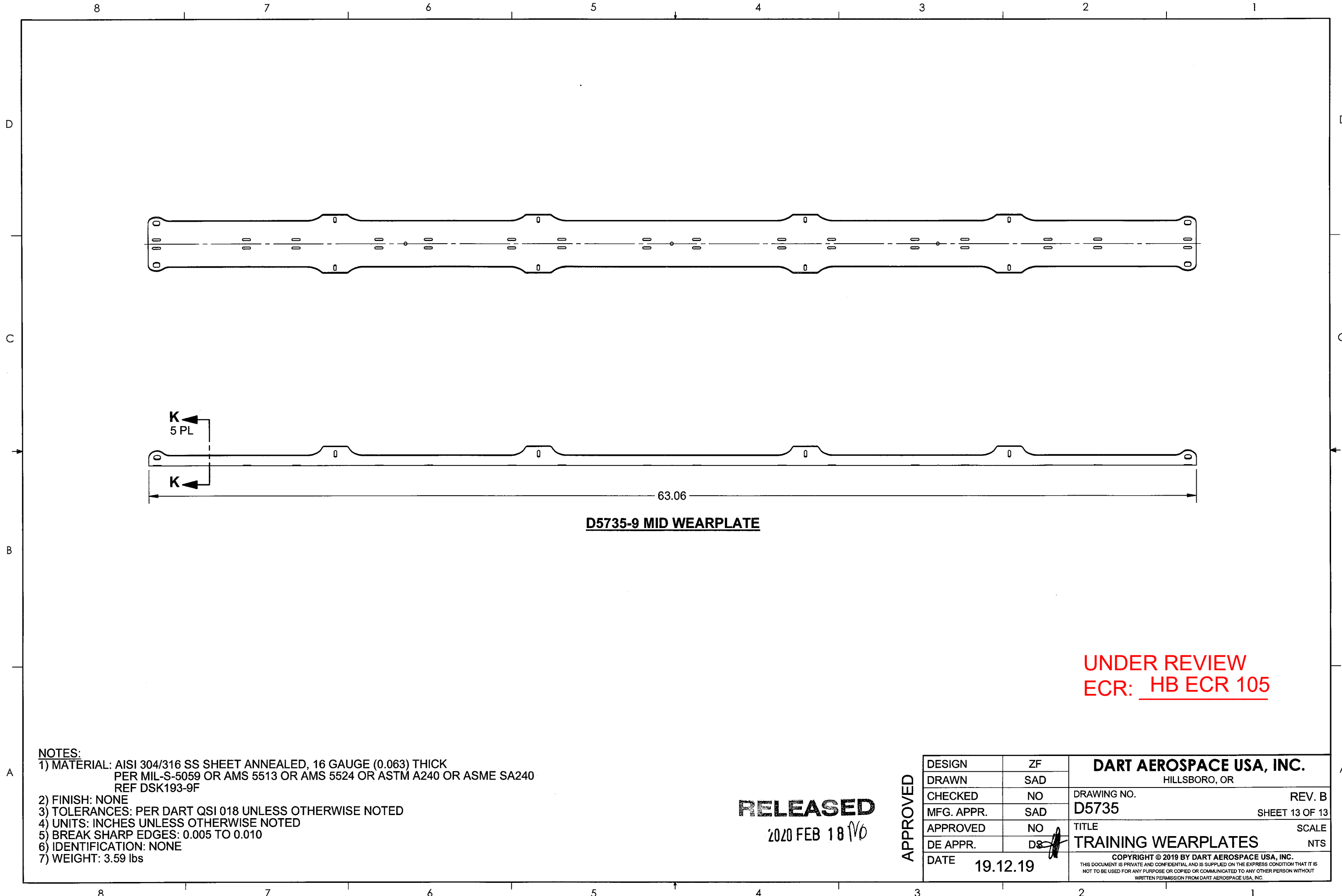
UNDER REVIEW
ECR: HB ECR 105

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 16 GAUGE (0.063) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DSK193-7F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.05 lbs

RELEASED
2020 FEB 18 NO

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	NO	DRAWING NO. D5735	REV. B
MFG. APPR.	SAD	SHEET 12 OF 13	
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	TRAINING WEARPLATES	NTS
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D5735-9 MID WEARPLATE

UNDER REVIEW
ECR: HB ECR 105

- NOTES:**
1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 16 GAUGE (0.063) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DSK193-9F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 3.59 lbs

RELEASED
2020 FEB 18 *IVb*

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	NO	DRAWING NO. D5735	REV. B
MFG. APPR.	SAD	SHEET 13 OF 13	
APPROVED	NO	TITLE	SCALE
DE APPR.	DS <i>[Signature]</i>	TRAINING WEARPLATES	NTS
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